

DECLARATION FOR PATENT APPLICATION  
AND POWER OF ATTORNEY

As a below-named inventor, I hereby declare: that my residence, post office address and citizenship are stated below next to my name; and that I believe I am an original, first and joint inventor of the subject matter described and claimed in the attached patent application entitled:

*COLLET TOOL HOLDER AND METHOD OF MAKING SAME*  
and that I have reviewed and understand the contents of the attached application, including the claims.

I acknowledge the duty to disclose information material to the examination of this application in accordance with 37 CFR 1.56(a).

I hereby appoint Arthur J. Hansmann, Reg. No. 17,113, as my attorney, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

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I hereby declare: that all statements made herein of my own knowledge are true and all statements made on information and belief are believed to be true; that such statements were made with the knowledge that willful false statements and the like are punishable by fine or imprisonment or both (18 USC 1001) may jeopardize the validity of the application or any patent issued thereon.

Inventor: *[Signature]* Date: 10/16/03

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